## **TECHNICAL AND SERVICE BULLETIN**

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## Ryobi 2800 Plate Clamp Part Number

When installing the left and right hand pivot plates on older model Ryobi and Itek machines, the plate clamp assembly will have to be removed.

The following is a list of the parts that would be needed to use a modern plate clamp assembly on an old Ryobi.

PART #	NAME	QTY. NEEDED
5290-29-113-2	Frame	1
5320-52-420	Bracket	1
5320-52-410	Ryobi 2800 Lever	1
5320-52-414	Roller	1
5290-29-313	Lever Washer	1
9721-0700-08	E-Ring E-7	1
9721-0400-14	E-Ring E-7	1
9716-0600-14	Washer	1
9670-0612-08	Socket Bolt M6 x 12	2

The customer needs to use the following from this old plate clamp assembly.

PART #	NAME	QTY. NEEDED
# Varies for Color	Ball Grip	1
6290-33-534	Spring	1
9670-0612-08	Socket Bolt M6 x 12	3

The customer may also have to trim the frame plate to fit the older Ryobi. He would need to remove about 1/2" from the 90 degree corner of the plate.